



Dart Aerospace Ltd.
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Canada

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RB T102095
Job Sheet 184436



006012

Part No: RB T102095

Job Qty: 2 ea

Part Name: Tool Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 10/25/18

Created By: Logan David

Type: SOLD

Description: "Switch W/O" ---- re-identify
Remove Rev PO

Note: DWG RB T102095 Rev 3 IPP Rev A 18.03.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/25/18	10/25/18	0.00	0.00	Start Up Small Fab-2		MKK DAS NOV 20 2018 68
120	QC	2 pcs	10/25/18	10/25/18	0.00	0.00	QC5		69 9-89
130	Packaging	2 pcs	10/25/18	10/25/18	0.00	0.00	Packaging3-1	NOV 20 2018	9-89
140	QC21-FG	2 Ea	10/25/18	10/25/18	0.00	0.00	QC21		DAS 21 9-89 NOV 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
75935A23	Tape, 0.045 x 1 x 22 w/Adhesive	2 ft (1 ea)	90-Start up Operation	5093339
APP-1470-E	Case	2 Ea (1 ea)	90-Start up Operation	5104637 - 5097138
RB T102095-PO	Tool Set	2 Ea (1 ea)	90-Start up Operation	5129078
RB T102095-39	Top Placard	2 Ea (1 ea)	90-Start up Operation	5120712
RB T102095-41	Bottom Cushion use in case APP-1470-E	2 pcs (1 ea)	90-Start up Operation	6104635 - 5100938
RB T102095-42	Top Cushion use in case APP-1470-E	2 pcs (1 ea)	90-Start up Operation	5104636 5100939

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	75935A23	2	15	0
	APP-1470-E	2	10	0
	RB T102095	2	0	0
	RB T102095-39	2	0	0
	RB T102095-41	2	2	0
	RB T102095-42	2	2	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 11:43 AM dart.logan.david



Container No: S129336



Part: RB T102095

Job No: 184436

Serial No/Batch: S129336

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

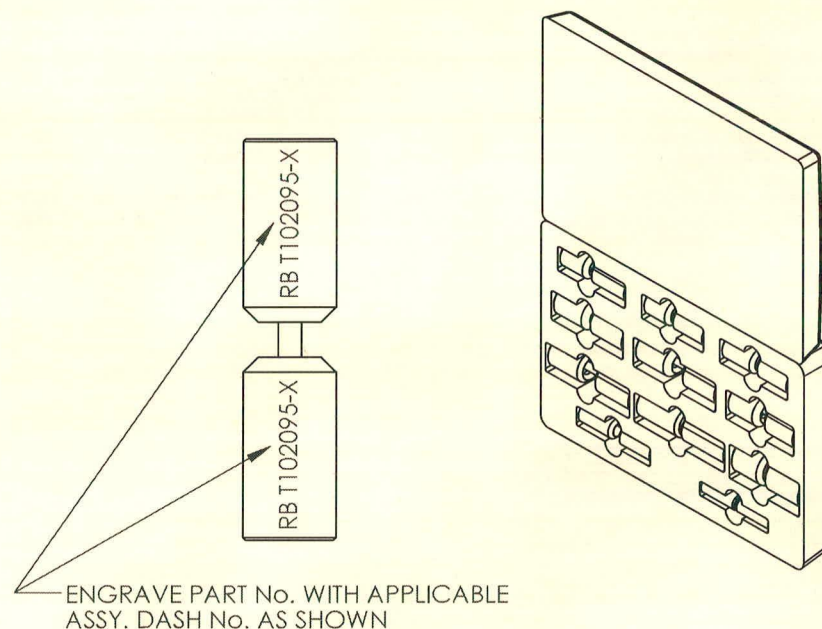
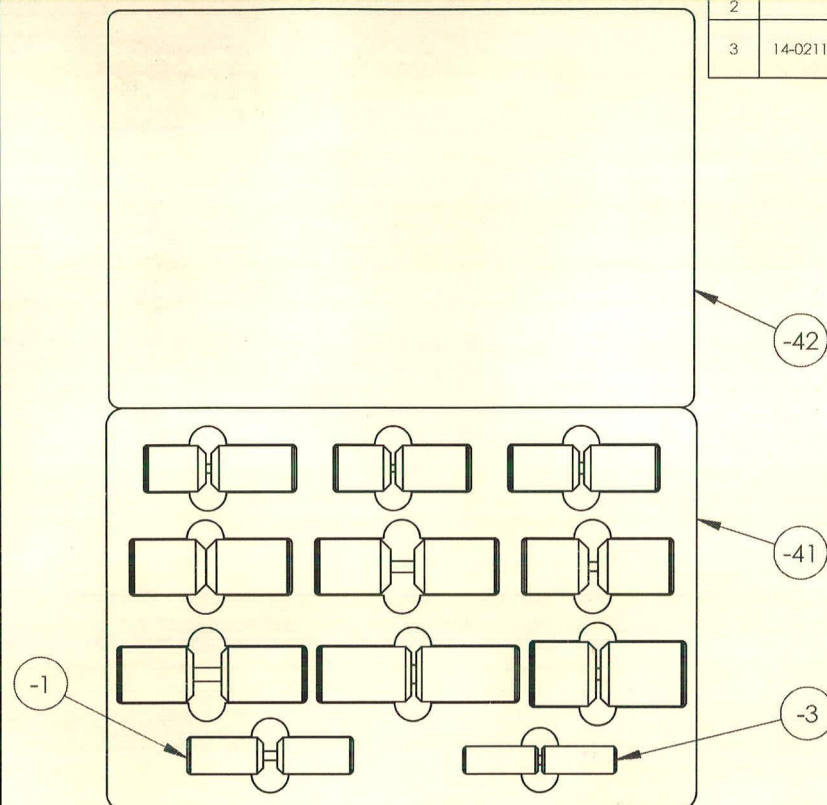
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/20/18

2A1
80
03-0
2A0
90
03-0

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		PRINTS REDRAWN DUE TO DILAPIDATED CONDITIONS OF ORIGINALS.	7/9/09	WP	RW
2		-21 & -23 CH'D FIT WAS .250 P.F. IS LIMITS. -11 & -13 DIM G WAS .2500 IS LIMITS.	1/7/13	BIM	GE
3	14-0211	-11, -13, -31, -33 CH'D GEOMETRIC TOLERANCE WAS $\pm .005$ A IS $\pm .005$ B ADDED DATUM B. -39 CH'D PLACARD SIZE TO FIT PELICAN CASE. -41 & -43 CH'D FOAM WAS FOR MAPLE BOX IS FOR PELICAN CASE #1470. CH'D FOAM WAS GRAY CHARCOAL PLANK IS Y20 BLACK. -44 ADDED.	11/12/2014	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TOOL SET APPLICATION		RB T101873 $\triangle$	
	X		-1	1	TOOL ASSY.			1
	1		-11		BASE	01 RND. BAR		2
	1		-21		GUIDE	HARDENED DOWEL		4
	1		-31		PRESS	01 RND. BAR		6
X			-3	1	TOOL SET APPLICATION			1
1			-13		BASE	01 RND. BAR		3
1			-23		GUIDE	HARDENED DOWEL		5
1			-33		PRESS	01 RND. BAR		7
			-39	1	TOP PLACARD	PLASTIC		8
		B/O	-41	1	BOTTOM CUSHION	Y20, BLACK	2.30 X 11 X 16 (I.R. SPECIALTIES)	9
		B/O	-42	1	TOP CUSHION	Y20, BLACK	1.58 X 10.85 X 15.85 (I.R. SPECIALTIES)	10
		B/O	-43	1	CASE	PLASTIC	PELICAN CASE #APP-1470	N/S
		B/O	-44	1	TAPE	FOAM	.045 X 1 X 22 W/ADHESIVE (MCMASTER-CARR #75935A23)	N/S
ASSY -3	ASSY -1							

NOTE:

$\triangle$ TOOLS ONLY, LESS CASE, BOTTOM & TOP CUSHIONS AND PLACARD.

DART AEROSPACE	
TITLE RING STAKE TOOL	
DWG NO. RB T102095	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/8$ ANGLES $\pm 5^\circ$	DRAWN BY: GILBERT APPROVED: <i>D. Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:5	DATE 5/7/2012
SHEET 1 OF 10	



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RB T102095-PO
Job Sheet 182640



Part No: RB T102095-PO

Job Qty: 2 ea

Part Name: Tool Set



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 10/24/18

Created By: Diane Baker

Type: SOLD

Description:

Note: DWG RB T102095 Rev. 3 IPP Rev. A 18.08.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		10/24/18	0.00	0.00	Purchasing		
110	Packaging	2 pcs		10/24/18	0.00	0.00	Packaging2		
120	QC	2 pcs		10/24/18	0.00	0.00	QC6		
130	Small Fab	2 pcs		10/24/18	0.00	0.20	Small Fab-2		
140	QC	2 pcs		10/24/18	0.00	0.00	QC5		
150	Packaging	2 pcs		10/24/18	0.00	0.00	Packaging3		
160	QC21-FG	2 Ea		10/24/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: _____ MANUFACTURE RB T102095 AS PER DWG Supplier: AIRCRAFT HARDWARE ACCESS
Descriptions: -Certificate of conformity is required
130 - Re-identify as required.

PO Details

Aircraft Hardware and Accessories (aih001-vu)



PO No: PO040876

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T102095P	Tool Set	2 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T102095P	2	0	0

Part Specifications

Specifications could not be found.

